

Date: Monday, 21/04/2008 12:03:58 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-564-011
Job Number : 38699	
Estimate Number : 10804	
P.O. Number :	Part Number : D205564011
This Issue : 21/04/2008 S.O. No. :	Drawing Number : RTN08-033
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 28/04/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-04-21 (1)



2.0

D205564011

Bearpaw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bearpaw

Original B30338 @ CHG008

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

New labels required. *08-04-21* @ *chg008*

re-package and return to stock

Location: *C*

08-04-21 (1)

4.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/01

Job Completion



MF 08-04-23

Date: Monday, 1/22/2007 7:43:50 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 BEARPAW INSTALLATION KIT (48")
Job Number	: 30338		
Estimate Number	: 12283		
P.O. Number	: N/A	Part Number	: D205564011
This Issue	: 1/22/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2521
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28729	Drawing Revision	: J
	Type : MACHINED PARTS	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 2/14/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	21 Um: Each
Comment	: Est F 00-01.20 Changed pick list, MPP 2019, CHG006 EC Est Rev:G 06-08-28 As per Rev E JLM		

REFERENCE ONLY

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy blue file and type labels per PPP D205-564-011 CHG008

[Signature]
 KS 07.01.24

(21)

2.0	MUHMWB10	UHMW 1" Black
-----	----------	---------------



Comment: Qty.: 13.6500 sf(s)/Unit Total : 286.6500 sf(s)
 blank: 19.500" x 48.0" x 1.00" thick (+0.030/-0.000) per DSK086-6
 Material: Black UHMW 1" (MUHMWB10)
 Batch: _____

 M102164 + 17
 M 103315 x 31

En 07/01/27

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
-----	-------	--------------------------------



Comment: HAAS CNC VERTICAL MACHINING #1

(2) Bearpaws Make (1) kit

1-Inspect material for defects or damage prior to machining

2-Machine as per Folio and Dwg D2521 Identify as D2521

3-Deburr

07/02/05 J.L / En

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

07/02/05 J.L / En

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: 205 BEARPAW INSTALLATION KIT (48")

Number: 30338

Part Number: D205564011

Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

mk 07/02/05 21

6.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 3.7000 f(s)/Unit Total: 77.7000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2182B055 Rubber Cushion

B30397

7.0

D2274

Radius Block



Comment: Qty.: 20.0000 Each(s)/Unit Total: 420.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 D2274 Radius Block

B28713

15 → + → 5
208 X
151 B30380

8.0

D2529

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 420.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 D2529 Washer

B28733

9.0

D2947

Clamp



Comment: Qty.: 8.0000 Each(s)/Unit Total: 168.0000 Each(s)

Clamp

Pick:

Qty Part Number Description Batch

8 D2947 Clamp

B27877

B30380 29X
88X B25770 52X

10.0

D3544041

CLAMP



Comment: Qty.: 4.0000 Each(s)/Unit Total: 84.0000 Each(s)

CLAMP

Batch:

B30396

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: 205 BEARPAW INSTALLATION KIT (48")

Number: 30338

Part Number: D205564011

Number:



Seq. #:

Machine Or Operation:

Description :

11.0

AN413A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 168.0000 Each(s)

Bolt

Batch:

M102955

12.0

AN415A

Bolt



Comment: Qty.: 20.0000 Each(s)/Unit Total: 420.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 AN4-15A

Bolt

M103444 398 X

(2)

M103588

29

13.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 420.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 AN960JD416

Washer

M101988

M101988

14.0

MS21042L4

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 420.0000 Each(s)

Nut

Batch:

M19185

6/7/3/8 (11)
6/7/10/2/12 (20)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/04/03/08 (21)

8B

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

REUC

6/04/03/08 (21)

U